



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D066-1016-121
Job Sheet 185762



Part No: D066-1016-121

Job Qty: 1 ea

Part Name: Fwd Lid Automatic Upgrade - Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/1/18

Job Tracking No:

Due Date: 11/7/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 17.03.28 as per iin rev.b DD VERF:RQ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/7/18	11/7/18	0.00	0.00	Start Up Stores/Pkg-1	9-89	NOV 07 2018
110	Packaging	1 pcs	11/7/18	11/7/18	0.00	0.00	Packaging1-1	9-89	NOV 07 2018
120	QC	1 pcs	11/7/18	11/7/18	0.00	0.00	QC4	9-89	NOV 07 2018
125	DC	1 pcs	11/7/18	11/7/18	0.00	0.00	DC	9-89	NOV 07 2018
130	Packaging	1 pcs	11/7/18	11/7/18	0.00	0.00	Packaging3-1	9-89	NOV 07 2018
140	QC21-FG	1 Ea	11/7/18	11/7/18	0.00	0.00	QC21	9-89	NOV 07 2018

Part Op 125 - Photocopy bluefile & type labels per PPP D066-1016-121 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D066-1016-121 Location:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt 5118190x2	4 Ea (4 ea)	90-Start up Operation	5068652x2
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5103954
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5119290
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5108609
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5112717
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5118041
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5115826
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5115399
D3969-7	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	3140285
MS21042L3	Nut	4 Ea (4 ea)	90-Start up Operation	5094592
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	3104465
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5103990
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	5109491



PART NO: D066 — 1016 — 121
Serial No/Batch: S125098
Revision:
Operation:
Change No: Packaging
CHG001

Mfg Date: 11/06/18
Job No: 185762

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	310	0
	AN310C4	2	100	0
	D3953-17	2	43	0
	D3953-19	1	30	0
	D3953-21	1	17	0
	D3953-3	2	32	0
	D3953-7	2	84	0
	D3953-9	2	38	0
	D3969-7	1	2	0
	MS21042L3	4	2,224	0
	MS24665-300	2	85	0
	NAS1149C0432R	2	1,966	0
	NAS1149F0332P	8	2,063	0

Part Specifications

Specifications could not be found.

Plex 11/1/18 2:03 PM dart.lacelle.linda

5.0 PARTS LIST

Qty -011	Qty -012	Qty -111	Qty -113	Qty -115	Qty -121	Qty -123	Part Number	Description
X							D066-1016-011	R66 QR HELI-UTILITY-BASKET, LH
	X						D066-1016-012	R66 QR HELI-UTILITY-BASKET, RH
		X					D066-1016-111	CROSSTUBE CLAMP KIT
			X				D066-1016-113	CROSSTUBE CLAMP + LONGITUDINAL BEAM KIT
1	1			X			D066-1016-115	BASKET MOUNTING PROVISIONS KIT
					X		D066-1016-121	FWD LID GAS SPRING UPGRADE (OPTIONAL)
						X	D066-1016-123	FWD FIXED STEP UPGRADE (OPTIONAL)
1							D5337-011	BASKET ASSEMBLY, LH
	1						D5337-012	BASKET ASSEMBLY, RH
					2		D3953-17	GAS SPRING SPACER
					1		D3953-19	GAS SPRING BRACKET
					1		D3953-21	GAS SPRING BRACKET
					2		D3953-3	GAS SPRING STUD
					2		D3953-7	GAS SPRING SPACER
					2		D3953-9	GAS SPRING WASHER
					1		D3969-7	GAS SPRING
				1			D5350-041	R66 FWD CROSS BEAM ASSEMBLY
				1			D5350-043	R66 AFT CROSS BEAM ASSEMBLY
		4	4	4			D5352-1	CUSHION
		1	1	1			D5354-041	R66 FWD CLAMP ASSEMBLY, LH
		1	1	1			D5354-042	R66 FWD CLAMP ASSEMBLY, RH
		2	2	2			D5355-041	R66 AFT CLAMP ASSEMBLY
1	1						D5357-041	STRUT ASSEMBLY
		2	2	2			D5358-1	COVER PLATE
			1	1			D5445-041	LONGITUDINAL BEAM ASSEMBLY, LH
			1	1			D5445-042	LONGITUDINAL BEAM ASSEMBLY, RH
						1	D5510-041	FWD STEP
					2		AN310C4	NUT, CASTELLATED
					4		AN3-14A	BOLT
			8	8			AN4-12A	BOLT
						2	AN4-14A	BOLT
				4			MS20392-4C57	PIN
					4		MS21042L3	NUT
						2	MS21042L4	NUT
				4			MS24665-229	COTTER PIN
					2		MS24665-300	COTTER PIN
		8	8	8			MS27151-7	STAMPED NUT
					2		NAS1149C0432R	WASHER
			8	8		4	NAS1149D0463J	WASHER
				4			NAS1149F0563P	WASHER
					8		NAS1149F0332P	WASHER

REFERENCE ONLY

• COPYRIGHT © 2016 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: B

Date: 17.02.20

REFERENCE ONLY

REFERENCE ONLY